

Section 02321

CEMENT STABILIZED SAND

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Cement stabilized sand.

1.02 MEASUREMENT AND PAYMENT

A. Unit Prices.

1. No separate payment will be made for work performed under this Section. Include cost of such work in Contract unit prices for items listed in bid form requiring cement stabilized sand.
2. Refer to Paragraph 3.04 for material credit.
3. Refer to Section 01270 - Measurement and Payment for unit price procedures.

- B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.03 REFERENCES

- A. ASTM C 33 - Standard Specification for Concrete Aggregates (Fine Aggregate).
- B. ASTM C 40 - Standard Test Method for Organic Impurities in Fine Aggregates for Concrete.
- C. ASTM C 42 - Standard Test Methods for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete.
- D. ASTM C 94 - Standard Specification for Ready-Mixed Concrete.
- E. ASTM C 123 - Standard Test Method for Lightweight Particles in Aggregate.
- F. ASTM C 142 - Standard Test Method for Clay Lumps and Friable Particles in Aggregates.
- G. ASTM C 150 - Specification for Portland Cement.
- H. ASTM D 558 - Standard Test Method for Moisture-Density Relations of Soil Cement-Mixtures.

- I. ASTM D 1632 - Standard Practice for Making and Curing Soil-Cement Compression and Flexure Test Specimens in the Laboratory
- J. ASTM D 1633 - Standard Test Method for Compressive Strength of Molded Soil-Cement Cylinders.
- K. ASTM D 2487 - Standard Test Method for Classification of Soils for Engineering Purposes (Unified Soil Classification System).
- L. ASTM D2922 - Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
- M. ASTM D 3665 - Standard Practice for Random Sampling of Construction Materials.
- N. ASTM D 4318 - Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.

1.04 SUBMITTALS

- A. Conform to requirements of Section 01330 - Submittal Procedures.
- B. Submit proposed target cement content and production data for sand-cement mixture in accordance with requirements of Paragraph 2.03, Materials Qualifications.

1.05 DESIGN REQUIREMENTS

- A. Use sand-cement mixture producing minimum unconfined compressive strength of 100 pounds per square inch (psi) in 48 hours.
 - 1. Design will be based on strength specimens molded in accordance with ASTM D 558 at moisture content within 3 percent of optimum and within 4 hours of batching.
 - 2. Determine minimum cement content from production data and statistical history. Provide no less than 1.1 sacks of cement per ton of dry sand.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Cement: Type I Portland cement conforming to ASTM C 150.
- B. Sand: Clean, durable sand meeting grading requirements for fine aggregates of ASTM C 33, or requirements for bank run sand of Section 02320 - Utility Backfill Materials, and the following requirements:

1. Classified as SW, SP, SW-SM, SP-SM, or SM by Unified Soil Classification System of ASTM D 2487.
 2. Deleterious materials:
 - a. Clay lumps, ASTM C 142 - less than 0.5 percent.
 - b. Lightweight pieces, ASTM C 123; less than 5.0 percent.
 - c. Organic impurities, ASTM C 40, color no darker than standard color.
 3. Plasticity index of 4 or less when tested in accordance with ASTM D 4318.
- C. Water: Potable water, free of oils, acids, alkalies, organic matter or other deleterious substances, meeting requirements of ASTM C 94.

2.02 MIXING MATERIALS

- A. Add required amount of water and mix thoroughly in pugmill-type mixer.
- B. Stamp batch ticket at plant with time of loading. Reject material not placed and compacted within 4 hours after mixing.

2.03 MATERIAL QUALIFICATION

- A. Determine target cement content of material as follows:
 1. Obtain samples of sand-cement mixtures at production facility representing range of cement content consisting of at least three points.
 2. Complete molding of samples within 4 hours after addition of water.
 3. Perform strength tests (average of two specimens) at 48 hours and 7 days.
 4. Perform cement content tests on each sample.
 5. Perform moisture content tests on each sample.
 6. Plot average 48-hour strength vs. cement content.
 7. Record scale calibration date, sample date, sample time, molding time, cement feed dial settings, and silo pressure (if applicable).

- B. Test raw sand for following properties at point of entry into pug-mill:
 - 1. Gradation
 - 2. Plasticity index
 - 3. Organic impurities
 - 4. Clay lumps and friable particles
 - 5. Lightweight pieces
 - 6. Moisture content
 - 7. Classification
- C. Present data obtained in format similar to that provided in sample data form attached to this Section.
- D. The target content may be adjusted when statistical history so indicates. For determination of minimum product performance use formula:

$$f_c \% 1/2 \text{ standard deviation}$$

PART 3 EXECUTION

3.01 PLACING

- A. Place sand-cement mixture in maximum 12-inch-thick loose lifts and compact to 95 percent of maximum density as determined in accordance with ASTM D 558, unless otherwise specified. Refer to related specifications for thickness of lifts in other applications. Target moisture content during compaction is ± 3 percent of optimum. Perform and complete compaction of sand-cement mixture within 4 hours after addition of water to mix at plant.
- B. Do not place or compact sand-cement mixture in standing or free water.
- C. Where potable water lines cross wastewater line, embed wastewater line with cement stabilized sand in accordance with Texas Administrative Code §290.44(e)(4)(B):
 - 1. Provide minimum of 10% cement per cubic yard of cement stabilized sand mixture, based on loose dry weight volume. Use at least 2.5 bags of cement per cubic yard of mixture (2 sacks per ton of dry sand).

2. Unless otherwise shown on Drawings, embed wastewater main or lateral minimum of six inches above and below.
3. Use brown coloring in cement stabilized sand for wastewater main or lateral bedding for identification of pressure rated wastewater mains during future construction.

3.02 FIELD QUALITY CONTROL

- A. Testing will be performed under provisions of Section 01454 - Testing Laboratory Services.
- B. One sample of cement stabilized sand shall be obtained for each 150 tons of material placed per day with no less than one sample per day of production. Random samples of delivered cement stabilized sand shall be taken in the field at point of delivery in accordance with ASTM 3665. Obtain three individual samples of approximately 12 to 15 lb each from the first, middle, and last third of the truck and composite them into one sample for test purpose.
- C. Prepare and mold four specimens (for each sample obtained) in accordance with ASTM D 558, Method A, without adjusting moisture content. Samples will be molded at approximately same time material is being used, but no later than 4 hours after water is added to mix.
- D. After molding, specimens will be removed from molds and cured in accordance with ASTM D 1632.
- E. Specimens will be tested for compressive strength in accordance with ASTM D 1633, Method A. Two specimens will be tested at 48 hours plus or minus 2 hours and two specimens will be tested at 7 days plus or minus 4 hours.
- F. A strength test will be average of strengths of two specimens molded from same sample of material and tested at same age. Average daily strength will be average of strengths of all specimens molded during one day's production and tested at same age.
- G. Precision and Bias: Test results shall meet recommended guideline for precision in ASTM D 1633 Section 9.
- H. Reporting: Test reports shall contain, as a minimum, the following information:
 1. Supplier and plant number
 2. Time material was batched
 3. Time material was sampled
 4. Test age (exact hours)
 5. Average 48-hour strength
 6. Average 7-day strength

7. Specification section number
8. Indication of compliance / non-compliance
9. Mixture identification
10. Truck and ticket numbers
11. The time of molding
12. Moisture content at time of molding
13. Required strength
14. Test method designations
15. Compressive strength data as required by ASTM D 1633
16. Supplier mixture identification
17. Specimen diameter and height, in.
18. Specimen cross-sectional area, sq. in.

3.03 ACCEPTANCE

- A. Strength level of material will be considered satisfactory if:
 1. The average 48-hour strength is greater than 100 psi with no individual strength test below 70 psi.
 2. All 7-day individual strength tests (average of two specimens) are greater than or equal to 100 psi.
- B. Material will be considered deficient when 7-day individual strength test (average of two specimens) is less than 100 psi but greater than 70 psi. See Paragraph 3.04 Adjustment for Deficient Strength.
- C. The material will be considered unacceptable and subject to removal and replacement at Contractor's expense when individual strength test (average of two specimens) has 7-day strength less than 70 psi.
- D. When moving average of three daily 48-hour averages falls below 100 psi, discontinue shipment to project until plant is capable of producing material, which exceeds 100 psi at 48 hours. Five 48-hour strength tests shall be made in this determination with no individual strength tests less than 100 psi.
- E. Testing laboratory shall notify Contractor, Project Manager, and material supplier by facsimile of tests indicating results falling below specified strength requirements within 24 hours.
- F. If any strength test of laboratory cured specimens falls below the specified strength, Contractor may, at his own expense, request test of cores drilled from the area in question in accordance with ASTM C42. In such cases, three (3) cores shall be taken for each strength test that falls below the values given in 3.03.A.

- G. Cement stabilized sand in an area represented by core tests shall be considered satisfactory if the average of three (3) cores is equal to at least 100 psi and if no single core is less than 70 psi. Additional testing of cores extracted from locations represented by erratic core strength results will be permitted.

3.04 ADJUSTMENT FOR DEFICIENT STRENGTH

- A. When mixture produces 7-day compressive strength greater than or equal to 100 psi, then material will be considered satisfactory and bid price will be paid in full.
- B. When mixture produces 7-day compressive strength less than 100 psi and greater than or equal to 70 psi, material shall be accepted contingent on credit in payment. Compute credit by the following formula:

$$\text{Credit per Cubic Yard} = \frac{\$30.00 \times 2 (100 \text{ psi} - \text{Actual psi})}{100}$$

- C. When mixture produces 7-day compressive strength less than 70 pounds per square inch, then remove and replace cement-sand mixture and paving and other necessary work at no cost to City.

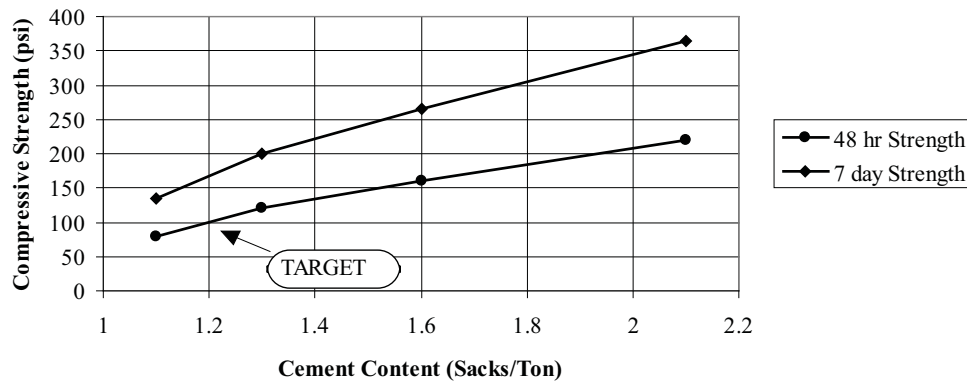
Supplier: City Stabilized Sand	Plant No: 1 - Main Street	Date of Tests: January 1, 1997
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Item	Raw Sand	1.1 Sack	100 psi	1.5 Sack	2.0 Sack
Moisture Content	10.9	15.7	14.0	13.8	13.7
Cement Feed Dial Setting	--	2.25	2.5	2.75	3.75
Silo Pressure (psi)	--	4	4	4	4
Batch Time	10:00	10:10	10:15	10:20	10:25
Sample Time	--	10:10	10:15	10:20	10:25
Molding Time	--	12:30	12:45	1:00	1:15
Cement Content (sacks/ton)	--	1.1	1.3	1.6	2.1
Compressive Strength at 48 hrs. (avg of 2)	--	80	120	160	220
Compressive Strength at 7 days(avg of 2)	--	135	200	265	365

Sieve size	Percent Passing	COH Spec. Section 02320
3/8 Inch	100	--
No. 16	100	--
No. 40	100	--
No. 50	99	--
No. 100	41	--
No. 200	11	0 to 15

Raw Sand Tests	Result	City of Houston
Plasticity Index	Non-Plastic	4 Maximum
Organic Impurities	Passing	No Darker Than
Clay Lumps & Friable Parts (%)	0.0	0.5 % Maximum
Lightweight Pieces (%)	0.0	5.0 % Maximum
Classification	SP-SM	SW, SP, SW-SM, SP-SM, SM

Compressive Strength vs Cement Content



END OF SECTION